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RBEB670P4001-101-39
Job Sheet 185528



Part No: RBEB670P4001-101-39

Job Qty: 2 ea

Part Name: Strap



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/29/18

Job Tracking No:

Due Date: 11/30/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBEB670P4001-101 Rev.3 IPP Rev. A 18.10.18 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Start up Operation	2 Ea		11/30/18	0.00	0.00	Start Up Waterjet2		OK 18/11/08
110	Waterjet - Flow - B4B	2 pcs		11/30/18	0.00	0.20	Waterjet 2 OMAX		OK 18/11/08
120	QC	2 pcs		11/30/18	0.00	0.00	QC2 Waterjet-2		OK 18/11/08
130	QC	2 pcs		11/30/18	0.00	0.00	QC8-6		
140	Small Fab	2 pcs		11/30/18	0.00	0.20	Small Fab-1		SD DAS
150	QC	2 pcs		11/30/18	0.00	0.00	QC5		NOV 16 2018 68
160	Packaging	2 pcs		11/30/18	0.00	0.00	Packaging3		GA 9-89
170	QC21-SA	2 Ea		11/30/18	0.00	0.00	QC21		21 NOV 26 2018

Part Op 100 -

Descriptions: 110 - 1-Cut as per Dwg Dwg Rev: 3 Prog Rev: 3 2-Deburr if necessary
140 - Form as per DWG.

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S16GA	304/316 Sheet .063	.0488 sf (.0244 ea)	100-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Start up Operation	M304S16GA	0	216	0

Part Specifications

Specifications could not be found.

Plex 10/29/18 1:12 PM Dart.lajeunesse.marie

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS <table style="width: 100%; border: none;"> <tr> <td style="width: 15%;">Skid-tube ☐</td> <td style="width: 15%;">Cross tube ☐</td> <td style="width: 15%;">Water Jet ☐</td> <td style="width: 15%;">Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>						Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐	
Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐																						
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Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐																						
Large Fab ☐	Composite ☐	Supplier ☐																							
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval																		
Description Work Order Deviation				Disposition				Completed By																	
								Lead hand / Supervisor Approval Verification																	
										QC / QA Coordinator Approval															
Root Cause		FAULT CATEGORY																							
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐																				
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐																				
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐																				
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐																				
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐																				
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐																				
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐																				
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐																				
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐																				
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐																				
Past Expiry Date ☐	Manufacturing Process ☐	OTHER : _____																							
Misidentified ☐	Past Due ☐																								



Container No: S126254



Part: RBEB670P4001-101-39

Job No: 185528

Serial No/Batch: S126254

Revision: 3

Inspector:

Exp Date:

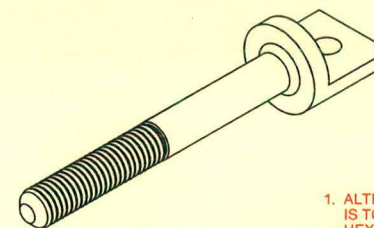
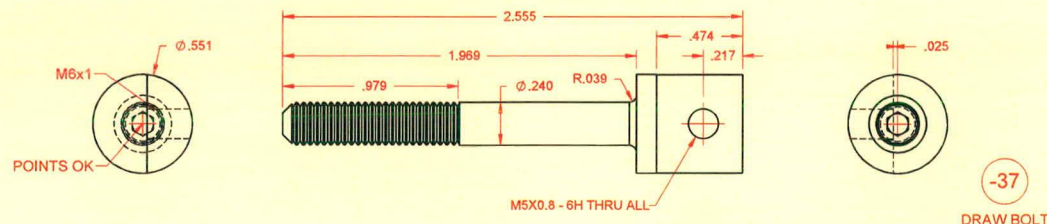
Instructions:

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Email: sales@dartaero.com
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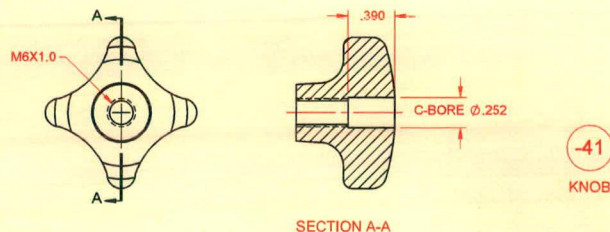
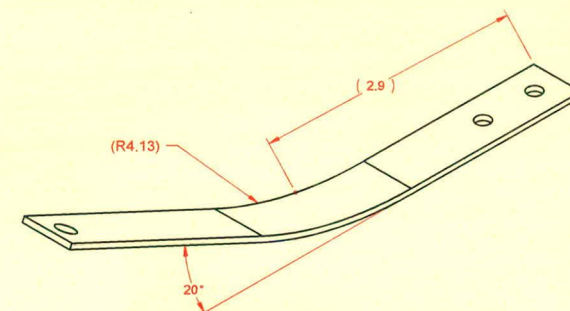
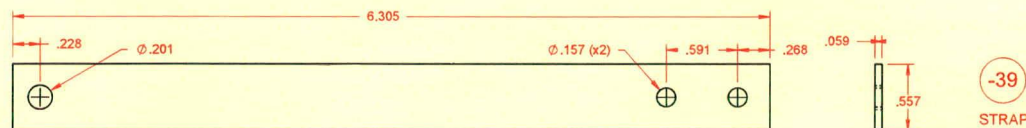
Date: 11/08/18

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REV	DESCRIPTION	APP'D	DATE	APP'D	DATE
2	CHANGED FROM METRIC DIMENSIONS TO INCHES		7/28/11	JAC	SE
3	ADDED -37 HOLE CALL OUT .15x.8 PER G.E.		3/9/12	RJC	SE



- NOTES**
1. ALTERNATE METHOD FOR CREATING -37 IS TO MACHINE A SLOT THROUGH A M6x1x50mm HEX HEAD CAP SCREW AND WELD -39 STRAP INTO THE GROOVE.



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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 185528 MCJ
18-10-29

RED BARN MACHINE	
TITLE: MAIN ROTOR RIGGING KIT; CLAMP ASSEMBLY PARTS	
DWG. NO: RBEB670P4001-101-37 thru 41	REV: 3
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
TOLERANCES ON:	DECIMALS METRIC
.XXX ± .005	X ± .1
.XX ± .01	FRACTIONS ± 1/32
X ± .1	ANGLES ± 5°
UNLESS OTHERWISE SPECIFIED: 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE: NTS	DATE: 11-11-09
SHEET: 8 of 10	

